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**PMGR Starter** #6038 Date 9/16/19 rev.4

- 1. Disconnect the negative battery cable.
- 2. Remove the starter cable from the starter relay (see figure) and reconnect it to the opposite terminal on the relay. The positive battery cable and the starter cable will now be on the same relay terminal.
- 3. Attach the #12 lead supplied in the kit to the starter relay post where the starter cable was removed. Route this wire along the starter cable and secure with wire ties supplied in the kit.
- 4. Remove the old starter.
- 5. Remove the starter cable from the starter.
- 6. Enlarge the starter cable terminal hole to 5/16" and flatten (or remove anti-rotational tabs if they are present on the starter cable) if necessary.
- 7. Install the permanent magnet starter.
- 8. Attach the starter cable to the starter solenoid terminal.
- 9. Attach the #12 lead to the starter solenoid blade or terminal (switch terminal).

